

# AFM60B-THKA032768

AFS/AFM60 SSI

ABSOLUTE ENCODERS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
AFM60B-THKA032768	1101728

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

### Detailed technical data

#### Performance

<b>Number of steps per revolution (max. resolution)</b>	32,768 (15 bit)
<b>Number of revolutions</b>	4,096 (12 bit)
<b>Max. resolution (number of steps per revolution x number of revolutions)</b>	15 bit x 12 bit (32,768 x 4,096)
<b>Error limits G</b>	0.05° <sup>1)</sup>
<b>Repeatability standard deviation <math>\sigma_r</math></b>	0.002° <sup>2)</sup>

<sup>1)</sup> In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

<sup>2)</sup> In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

#### Interfaces

<b>Communication interface</b>	SSI
<b>Communication Interface detail</b>	SSI + Sin/Cos
<b>Initialization time</b>	50 ms <sup>1)</sup>
<b>Position forming time</b>	< 1 $\mu$ s
<b>Code type</b>	Gray
<b>Code sequence parameter adjustable</b>	CW/CCW (V/R) parameter adjustable
<b>Clock frequency</b>	$\leq$ 2 MHz <sup>2)</sup>
<b>Set (electronic adjustment)</b>	H-active (L = 0 - 3 V, H = 4,0 - U <sub>s</sub> V)
<b>CW/CCW (counting sequence when turning)</b>	L-active (L = 0 - 1,5 V, H = 2,0 - U <sub>s</sub> V)
<b>Sine/cosine periods per revolution</b>	1,024
<b>Output frequency</b>	$\leq$ 200 kHz
<b>Load resistance</b>	$\geq$ 120 $\Omega$
<b>Signal before differential generation</b>	0.5 V <sub>pp</sub> , $\pm$ 20 %, 120 $\Omega$
<b>Signal offset before differential generation</b>	2.5 V $\pm$ 10 %
<b>Signal after differential generation</b>	1 V <sub>pp</sub> , $\pm$ 20 %

<sup>1)</sup> Valid positional data can be read once this time has elapsed.

<sup>2)</sup> Minimum, LOW level (Clock +): 250 ns.

## Electrical data

<b>Connection type</b>	Male connector, M23, 12-pin, radial
<b>Supply voltage</b>	4.5 ... 32 V
<b>Power consumption</b>	≤ 0.7 W (without load)
<b>Reverse polarity protection</b>	✓
<b>MTTFd: mean time to dangerous failure</b>	250 years (EN ISO 13849-1) <sup>1)</sup>

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## Mechanical data

<b>Mechanical design</b>	Through hollow shaft
<b>Shaft diameter</b>	15 mm
<b>Weight</b>	0.2 kg <sup>1)</sup>
<b>Shaft material</b>	Stainless steel
<b>Flange material</b>	Aluminum
<b>Housing material</b>	Aluminum die cast
<b>Start up torque</b>	< 0.8 Ncm (+20 °C)
<b>Operating torque</b>	< 0.6 Ncm (+20 °C)
<b>Permissible movement static</b>	± 0.5 mm (axial) ± 0.3 mm (radial)
<b>Permissible movement dynamic</b>	± 0.2 mm (axial) ± 0.1 mm (radial)
<b>Operating speed</b>	≤ 9,000 min <sup>-1</sup> <sup>2)</sup>
<b>Moment of inertia of the rotor</b>	40 gcm <sup>2</sup>
<b>Bearing lifetime</b>	3.0 x 10 <sup>9</sup> revolutions
<b>Angular acceleration</b>	≤ 500,000 rad/s <sup>2</sup>

<sup>1)</sup> Based on devices with male connector.

<sup>2)</sup> Allow for self-heating of 3.3 K per 1,000 rpm when designing the operating temperature range.

## Ambient data

<b>EMC</b>	According to EN 61000-6-2 and EN 61000-6-3 <sup>1)</sup>
<b>Enclosure rating</b>	IP65, shaft side (IEC 60529) IP67, housing side (IEC 60529) <sup>2)</sup>
<b>Permissible relative humidity</b>	90 % (Condensation not permitted)
<b>Operating temperature range</b>	-40 °C ... +100 °C <sup>3)</sup>
<b>Storage temperature range</b>	-40 °C ... +100 °C, without package
<b>Resistance to shocks</b>	70 g, 6 ms (EN 60068-2-27)
<b>Resistance to vibration</b>	30 g, 10 Hz ... 2,000 Hz (EN 60068-2-6)

<sup>1)</sup> EMC according to the standards quoted is achieved if shielded cables are used.

<sup>2)</sup> For devices with male connector: with mounted mating connector.

<sup>3)</sup> Stationary position of the cable.

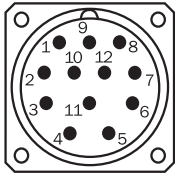
## Classifications

<b>ECLASS 5.0</b>	27270502
<b>ECLASS 5.1.4</b>	27270502



### PIN assignment

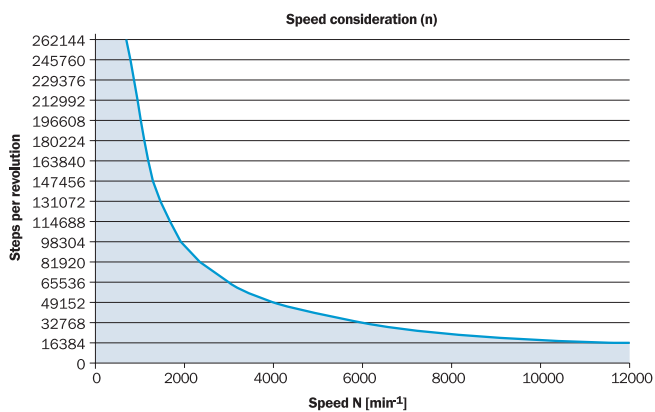
M23 male connector, 12-pin and cable, 12-wire, SSI/Gray + SIN/COS



View of M23 male device connector on encoder

PIN	Wire colors (cable connection)	Signal Incremental	Explanation
1	Red	U <sub>S</sub>	Operating voltage
2	Blue	GND	Ground connection
3	Yellow	Clock +	Interface signals
4	White	Data +	Interface signals
5	Orange	SET	Electronic adjustment
6	Brown	Data -	Interface signals
7	Violet	Clock -	Interface signals
8	Black	- SIN	Signal wire
9	Orange-black	CW/CCW (V/R)	Sequence in direction of rotation
10	Green	- COS	Signal wire
11	Gray	+ COS	Signal wire
12	Pink	+ SIN	Signal wire
		Screen	Screen connected to housing on encoder side. Connected to ground on control side.










### Diagrams




The maximum speed is also dependent on the shaft type.

### Recommended accessories

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

	Brief description	Type	Part no.
Others			
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, angled, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, angled, shielded, for cable diameter 4.2 mm ... 6.6 mm Head B: - Operating temperature: -20 °C ... +130 °C</li> <li><b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-W01	2072580
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: - Operating temperature: -40 °C ... +125 °C</li> <li><b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-G02	2077057
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: Operating temperature: -20 °C ... +130 °C</li> <li><b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-G	6027538
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 3 m, 12-wire</li> <li><b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G03MMD2	2062300
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 5 m, 12-wire</li> <li><b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G05MMD2	2062301
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 1.5 m, 12-wire</li> <li><b>Description:</b> Unshielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G1M5MD2	2062284
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 10 m, 12-wire</li> <li><b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G10MMD2	2062302
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 20 m, 12-wire</li> <li><b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G20MMD2	2062303
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 30 m, 12-wire</li> <li><b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G30MMD2	2062304

	Brief description	Type	Part no.
	<ul style="list-style-type: none"><li>• <b>Connection type head A:</b> Female connector, M23, 9-pin, straight, A-coded</li><li>• <b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li><li>• <b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 9-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: Operating temperature: -20 °C ... +130 °C</li><li>• <b>Connection systems:</b> Solder connection</li></ul>	DOS-2309-G	6028533

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

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Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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