



AHM36I-SAPC014x12

AHS/AHM36

ABSOLUTE ENCODERS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
AHM36I-SAPC014x12	1099363

Other models and accessories → www.sick.com/AHS_AHM36

Detailed technical data

Performance

Number of steps per revolution (max. resolution)	16,384 (14 bit)
Number of revolutions	4,096 (12 bit)
Max. resolution (number of steps per revolution x number of revolutions)	14 bit x 12 bit (16,384 x 4,096)
Error limits G	0.35° (at 20 °C) ¹⁾
Repeatability standard deviation σ_r	0.2° (at 20 °C) ²⁾

¹⁾ In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

²⁾ In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

Interfaces

Communication interface	SSI
Initialization time	100 ms ¹⁾
Position forming time	125 µs
Process data	Position
Parameterising data	Number of steps per revolution Number of revolutions PRESET Counting direction Code type Offset of position bits Position error bit Round axis functionality SSI mode
Code type	Gray, binary
Code sequence parameter adjustable	CW/CCW (V/R) configurable via programming tool or cable
Clock frequency	2 MHz ²⁾
Set (electronic adjustment)	H-active (L = 0 - 3 V, H = 4,0 - U _s V)

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

CW/CCW (counting sequence when turning)	L-active (L = 0 - 1 V, H = 2,0 - Us V)
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¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Electrical data

Connection type	Male connector, M12, 8-pin, universal
Supply voltage	4.5 ... 32 V DC
Power consumption	≤ 1.5 W (without load)
Reverse polarity protection	✓
MTTFd: mean time to dangerous failure	230 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Mechanical design	Solid shaft, Servo flange
Shaft diameter	1/4"
Shaft length	12 mm
Weight	0.2 kg ¹⁾
Shaft material	Stainless steel 1,4305
Flange material	Stainless steel 1,4305
Housing material	Stainless steel 1,4305
Start up torque	1 Ncm (+20 °C)
Operating torque	< 1 Ncm (+20 °C)
Permissible shaft loading	40 N (radial) 20 N (axial)
Operating speed	≤ 6,000 min ⁻¹ ²⁾
Moment of inertia of the rotor	2.5 gcm ²
Bearing lifetime	3.6 x 10 ⁸ revolutions
Angular acceleration	≤ 500,000 rad/s ²

¹⁾ Based on devices with male connector.

²⁾ Allow for self-heating of 3.5 K per 1,000 rpm when designing the operating temperature range.

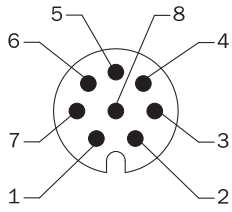
Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP67 (IEC 60529) IP69K (IEC 60529)
Permissible relative humidity	90 % (Condensation not permitted)
Operating temperature range	-40 °C ... +100 °C
Storage temperature range	-40 °C ... +100 °C, without package
Resistance to shocks	100 g, 6 ms (EN 60068-2-27)
Resistance to vibration	20 g, 10 Hz ... 2,000 Hz (EN 60068-2-6) ¹⁾

¹⁾ For side-mounted encoders (horizontal encoder shaft, vertical stator coupling), additional damping measures may be required in some cases as resonances can arise. Furthermore, the cable must be fastened with the shortest possible distance to the encoder.

PIN assignment

M12 male connector, 8-pin and cable, 8-wire, SSI/Gray









View of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U _S	Operating voltage
		Screen	Screen connected to housing on encoder side. Connected to ground on control side.

Recommended accessories

Other models and accessories → www.sick.com/AHS_AHM36

	Brief description	Type	Part no.
Programming and configuration tools			
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254
Other mounting accessories			
	Servo clamps, small, for servo flange (clamps, eccentric fastener), 3 pcs, without mounting material, without mounting hardware	BEF-WK-RESOL	2039082
Others			
	<ul style="list-style-type: none"> Connection type head A: Female connector, M12, 8-pin, straight, A-coded Description: Shielded Connection systems: Screw-type terminals Permitted cross-section: 0.25 mm² ... 0.5 mm² Application: Hygienic and washdown zones 	YF12ES8-0050S5586A	2097334

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> • Connection type head A: Male connector, M12, 8-pin, straight, A-coded • Description: Shielded • Connection systems: Screw-type terminals • Permitted cross-section: ≤ 0.5 mm² • Application: Hygienic and washdown zones 	YM12ES8-0050S5586A	2097337
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Cable: 20 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm • Connection systems: Flying leads 	DOL-1208-G20MAC1	6032869
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Cable: 2 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm • Connection systems: Flying leads 	DOL-1208-G02MAC1	6032866
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Cable: 5 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm • Connection systems: Flying leads 	DOL-1208-G05MAC1	6032867
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Cable: 10 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm • Connection systems: Flying leads 	DOL-1208-G10MAC1	6032868
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Male connector, D-Sub, 9-pin, straight • Signal type: SSI • Cable: 0.5 m, 8-wire, PUR, halogen-free • Description: SSI, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool • Note: Suitable for use with SSI interfaces, not suitable for use with SSI + Incremental interface or SSI + Sin/Cos., programming adapter cable for programming tool PGT-10-Pro and PGT-08-S 	DSL-2D08-G0M5AC2	2048439

SICK AT A GLANCE

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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