

BTF13-A1ZM20S01

HighLine

WIRE DRAW ENCODERS



Ordering information

Туре	Part no.
BTF13-A1ZM20S01	1133362

Included in delivery: AHM36A-S3PZ000S20 (1), MRA-F130-120D1 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → www.sick.com/HighLine



Detailed technical data

Features

Special device	✓
Specialty	BTF13-A1AM2020 successor: Integrated encoder: AHM36A-S3PZ000S20, 1131635
Standard reference device	BTF13-A1AM2020, 1034302

Performance

Measurement range	0 m 20 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.05 mm ^{1) 2)}
Repeatability	≤ 2 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 5 mm ³⁾

 $^{^{1)}}$ The values shown have been rounded.

Interfaces

Communication interface	SSI
Programmable/configurable	✓

Electrical data

Connection type	Cable, 8-wire, with male connector, M23, universal, 0.1 m
Supply voltage	4.5 V DC 32 V DC
Power consumption	≤ 1.5 W (without load)
MTTFd: mean time to dangerous failure	230 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

 $^{^{}m 3)}$ Value applies to wire draw mechanism.

Mechanical data

Weight	5.2 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.81 mm
Weight (measuring wire)	2.6 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N 20 N ¹⁾
Length of wire pulled out per revolution	332.4 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	20.2 m
Wire acceleration	30 m/s ²
Operating speed	6 m/s
Mounted encoder	ATM60 SSI, AHM36A-S3PZ000S20, 1131635
Mounted mechanic	MRA-F130-120D1, 6028628

 $^{^{1)}}$ These values were measred at an ambient temperature of 25 $\,^{\circ}$ C. There may be variations at other temperatures.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64, mounted mechanic
Operating temperature range	-20 °C +70 °C

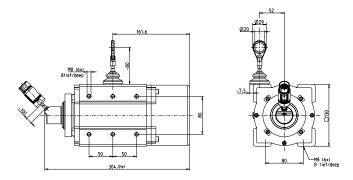
Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

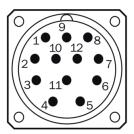
²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Dimensional drawing (Dimensions in mm (inch))



PIN assignment



PIN	Signal	Explanation
1	GND	Ground connection
2	Data+	Interface signal
3	Clock+	Interface signal
4	n/c	Not connected
5	n/c	Not connected
6	n/c	Not connected
7	n/c	Not connected
8	Us	Operating voltage
9	SET	Electronic adjustment
10	Data-	Interface signal
11	Clock-	Interface signal
12	V/R	Sequence in direction of rotation
-	Screen	Housing potential

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Туре	Part no.			
Programming	Programming and configuration tools					
55:	Programming tool for ATM60, ATM90, and KH53	PGT-01-S	1030111			
Wire draw me	Wire draw mechanism					
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m 2 m	MRA-F080-102D2	6028625			
Flanges						
	Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M3 x 10	BEF-FA-020-050WDE	2073776			
Other mounting	ng accessories					
0	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683			
	Compressed air attachment for MRA-F080 and MRA-F130 HighLine wire draw mechanism	MRA-F-P	6073769			
	Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from $^{\varsigma}\text{HighLine}$ series)	MRA-F130-B	6038562			
	Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631			
Plug connecto	ors and cables					
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 3 m, 12-wire, PUR, halogen-free Description: SSI, RS-422, TTL, HTL, shielded 	DOL-2312- G03MMA1	2029201			
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 5 m, 12-wire, PUR, halogen-free Description: SSI, RS-422, TTL, HTL, shielded 	DOL-2312- G05MMA1	2029202			
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 10 m, 12-wire, PUR, halogen-free Description: SSI, RS-422, TTL, HTL, shielded 	DOL-2312- G10MMA1	2029203			
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 1.5 m, 12-wire, PUR, halogen-free Description: SSI, RS-422, TTL, HTL, shielded 	DOL-2312- G1M5MA1	2029200			
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422 Cable: 20 m, 12-wire, PUR, halogen-free Description: SSI, RS-422, shielded 	DOL-2312- G20MMA1	2029204			

	Brief description	Туре	Part no.
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422 Cable: 30 m, 12-wire, PUR, halogen-free Description: SSI, RS-422, shielded 	DOL-2312- G30MMA1	2029205
	 Connection type head A: Female connector, M23, 9-pin, straight Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 9-pin, straight, shielded, for cable diameter 5.5 mm 10.5 mm Head B: Operating temperature: -20 °C +130 °C Connection systems: Solder connection 	DOS-2309-G	6028533
	 Connection type head A: Female connector, M23, 12-pin, straight Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm 10.5 mm Head B: Operating temperature: -20 °C +130 °C Connection systems: Solder connection 	DOS-2312-G	6027538
	 Connection type head A: Female connector, M23, 12-pin, straight Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm 10.5 mm Head B: - Operating temperature: -40 °C +125 °C Connection systems: Solder connection 	DOS-2312-G02	2077057
	 Connection type head A: Female connector, M23, 12-pin, angled Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, angled, shielded, for cable diameter 4.2 mm 6.6 mm Head B: - Operating temperature: -20 °C +130 °C Connection systems: Solder connection 	DOS-2312-W01	2072580
	 Connection type head A: Male connector, M23, 12-pin, straight Signal type: HIPERFACE[®], SSI, Incremental, RS-422 Description: HIPERFACE[®], SSI, Incremental, RS-422, shielded, M23 male connector Connection systems: Solder connection 	STE-2312-G	6027537

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