



IM18-10BPO-NC1

IMI

INDUCTIVE PROXIMITY SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
IM18-10BPO-NC1	6027579

Included in delivery: BEF-MU-M18N1 (1)

Other models and accessories → www.sick.com/IMI

Detailed technical data

Features

Housing	Metric
Thread size	M18 x 1
Diameter	Ø 18 mm
Sensing range S_n	10 mm
Safe sensing range S_a	8.1 mm
Installation type	Flush
Switching frequency	300 Hz
Connection type	Male connector M12, 4-pin
Switching output	PNP
Output function	NC
Electrical wiring	DC 3-wire
Enclosure rating	IP68, IP69K ¹⁾
Special features	Sensing face made of stainless steel V4A, Resistant to cleaning agents, triple sensing range, Visual adjustment indicator
Special applications	Hygienic and washdown zones, Difficult application conditions
Items supplied	Mounting nut, V4A stainless steel (2x) Washer, V4A stainless steel, with locking teeth (2x)

¹⁾ According to EN 60529.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	≤ 20 % ¹⁾

¹⁾ Of V_S .

²⁾ At I_a max.

³⁾ Of S_r .

⁴⁾ UB = 20 V DC ... 30 V DC, TA = 23 °C ± 5 °C.

Voltage drop	$\leq 2 \text{ V}^{2)}$
Time delay before availability	$\leq 40 \text{ ms}$
Hysteresis	1 % ... 15 %
Reproducibility	$\leq 5 \text{ \%}^{3) 4)}$
Temperature drift (of S_r)	$\leq 10 \text{ \%}$
EMC	According to EN 60947-5-2
Continuous current I_a	$\leq 200 \text{ mA}$
Short-circuit protection	✓
Power-up pulse protection	✓
Shock and vibration resistance	30 g, 11 ms / 10 ... 55 Hz, 1 mm
Ambient operating temperature	-25 °C ... +85 °C
Housing material	Stainless steel V4A, DIN 1.4404 / AISI 316L
Sensing face material	Stainless steel V4A, DIN 1.4404 / AISI 316L
Housing length	63.5 mm
Thread length	42 mm
Tightening torque, max.	$\leq 50 \text{ Nm}$
Protection class	III
UL File No.	E191603

1) Of V_S .

2) At I_a max.

3) Of S_r .

4) $U_B = 20 \text{ V DC} \dots 30 \text{ V DC}$, $T_A = 23 \text{ °C} \pm 5 \text{ °C}$.

Safety-related parameters

MTTF_D	10 years
DC_{avg}	0%
T_M (mission time)	20 years

Reduction factors

Note	The values are reference values which may vary
St37 steel (Fe)	Approx. 1
Stainless steel (V4A, 316L)	Approx. 0.4
Aluminum (Al)	Approx. 1
Copper (Cu)	Approx. 0.85
Brass (Br)	Approx. 1.3

Installation note

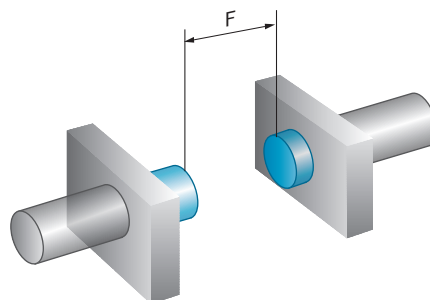
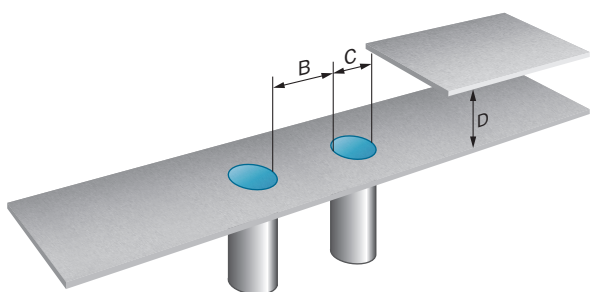
Remark	Associated graphic see "Installation"
B	42 mm
C	18 mm
D	30 mm
F	100 mm

Classifications

ECLASS 5.0	27270101
ECLASS 5.1.4	27270101
ECLASS 6.0	27270101
ECLASS 6.2	27270101
ECLASS 7.0	27270101
ECLASS 8.0	27270101
ECLASS 8.1	27270101
ECLASS 9.0	27270101
ECLASS 10.0	27270101
ECLASS 11.0	27270101
ECLASS 12.0	27274001
ETIM 5.0	EC002714
ETIM 6.0	EC002714
ETIM 7.0	EC002714
ETIM 8.0	EC002714
UNSPSC 16.0901	39122230

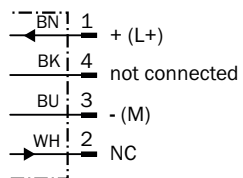
Installation note

Flush installation

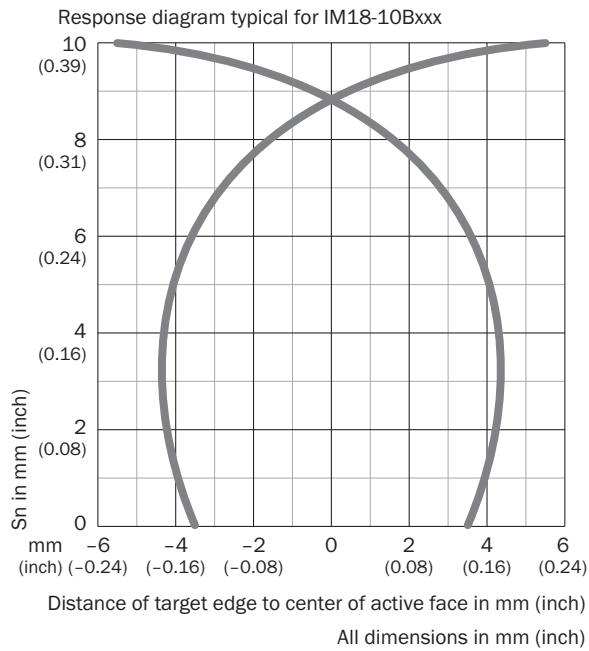


Connection diagram

Cd-008

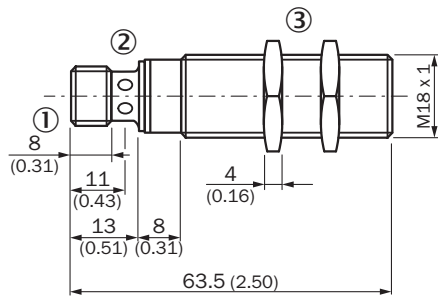


Response diagram



Dimensional drawing (Dimensions in mm (inch))

IM18 Inox, flush















- ① Connection
- ② Display LED
- ③ Fastening nuts (2x); width across 24, metal





Recommended accessories

Other models and accessories → www.sick.com/IMI

	Brief description	Type	Part no.
Universal bar clamp systems			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622

	Brief description	Type	Part no.
Mounting brackets and plates			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
Others			
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones 	DOL-1204-G02MNI	6052613
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones 	DOL-1204-G05MNI	6052615
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones 	DOL-1204-W02MNI	6052614
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones 	DOL-1204-W05MNI	6052616
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded, LED function display • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors • Application: Hygienic and washdown zones 	DOL-1204-L02MNI	6052621

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PVC • Description: Sensor/actuator cable, unshielded, LED function display • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors • Application: Hygienic and washdown zones 	DOL-1204-L05MNI	6052622
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-G02MRN	6058291
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-G05MRN	6058476
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-W02MRN	6058474
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-W05MRN	6058477

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded, LED function display • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-L02MRN	6058482
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 4-pin, angled • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 4-wire, PP • Description: Sensor/actuator cable, unshielded, LED function display • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1204-L05MRN	6058483
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 5-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 2 m, 5-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1205-G02MRN	6058494
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 5-pin, straight • Connection type head B: Flying leads • Signal type: Sensor/actuator cable • Cable: 5 m, 5-wire, PP • Description: Sensor/actuator cable, unshielded • Connection systems: Flying leads • Note: This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2) • Application: Hygienic and washdown zones, Drag chain operation 	DOL-1205-G05MRN	6058495

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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