



# IMF18-12NPPNC0S

IMF

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	Part no.
IMF18-12NPPNCOS	1076669

**Included in delivery:** BEF-MU-M18N1 (1)

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

Illustration may differ



### Detailed technical data

#### Features

<b>Housing</b>	Metric
<b>Housing</b>	Standard design
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range <math>S_n</math></b>	12 mm
<b>Safe sensing range <math>S_a</math></b>	9.72 mm
<b>Installation type</b>	Non-flush
<b>Switching frequency</b>	1,000 Hz
<b>Connection type</b>	Male connector M12, 4-pin <sup>1)</sup>
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Electrical wiring</b>	DC 4-wire
<b>Enclosure rating</b>	IP68 <sup>2)</sup> IP69K <sup>3)</sup>
<b>Special features</b>	Resistant to cleaning agents, IO-Link, Temperature resistance
<b>Special applications</b>	Hygienic and washdown zones, Difficult application conditions
<b>Items supplied</b>	Mounting nut, V4A stainless steel (2x)

<sup>1)</sup> With gold plated contact pins.

<sup>2)</sup> According to EN 60529.

<sup>3)</sup> According to ISO 20653:2013-03.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 2 V <sup>1)</sup>
<b>Hysteresis</b>	3 % ... 20 %
<b>Reproducibility</b>	≤ 2 % <sup>2) 3)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>No load current</b>	≤ 10 mA
<b>Short-circuit protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	100 g / 2 ms / 500 cycles; 150 g / 1 Mio cycles; 10 Hz ... 55 Hz / 1 mm; 55 Hz ... 500 Hz / 60 g
<b>Ambient operating temperature</b>	-40 °C ... +100 °C
<b>Housing material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Sensing face material</b>	Plastic, LCP
<b>Housing length</b>	65 mm
<b>Thread length</b>	39 mm
<b>Tightening torque, max.</b>	Typ. 90 Nm
<b>Protection class</b>	III
<b>UL File No.</b>	E181493

<sup>1)</sup> At I<sub>a</sub> max.

<sup>2)</sup> Supply voltage U<sub>B</sub> and constant ambient temperature T<sub>a</sub>.

<sup>3)</sup> Of S<sub>r</sub>.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	1,687 years
<b>DC<sub>avg</sub></b>	0 %
<b>T<sub>M</sub> (mission time)</b>	20 years

## Communication interface

<b>Communication interface</b>	IO-Link V1.0
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Process data length</b>	1 Byte
<b>Process data structure</b>	Bit 0 = S <sub>r</sub> reached Bit 1 = S <sub>a</sub> reached

## Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>Stainless steel (V2A, 304)</b>	Approx. 0.7
<b>Aluminum (Al)</b>	Approx. 0.43
<b>Copper (Cu)</b>	Approx. 0.37
<b>Brass (Br)</b>	Approx. 0.43

Installation note

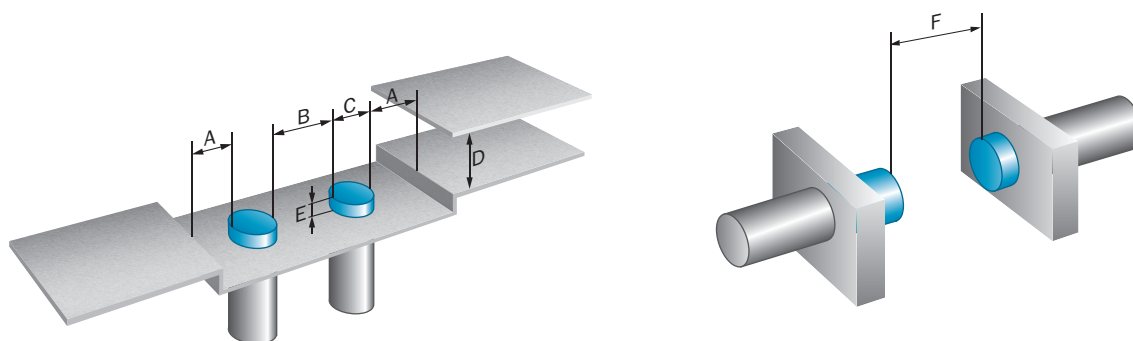
Remark	Associated graphic see "Installation"
<b>A</b>	18 mm
<b>B</b>	45 mm
<b>C</b>	18 mm
<b>D</b>	36 mm
<b>E</b>	12 mm
<b>F</b>	96 mm

Classifications

<b>ECLASS 5.0</b>	27270101
<b>ECLASS 5.1.4</b>	27270101
<b>ECLASS 6.0</b>	27270101
<b>ECLASS 6.2</b>	27270101
<b>ECLASS 7.0</b>	27270101
<b>ECLASS 8.0</b>	27270101
<b>ECLASS 8.1</b>	27270101
<b>ECLASS 9.0</b>	27270101
<b>ECLASS 10.0</b>	27270101
<b>ECLASS 11.0</b>	27270101
<b>ECLASS 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

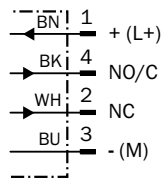
Installation note

Non-flush installation



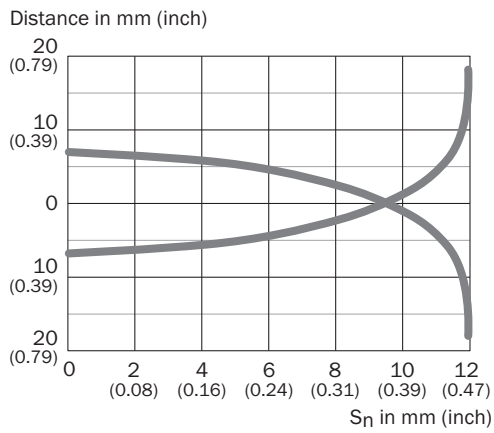
### Connection diagram

Cd-455



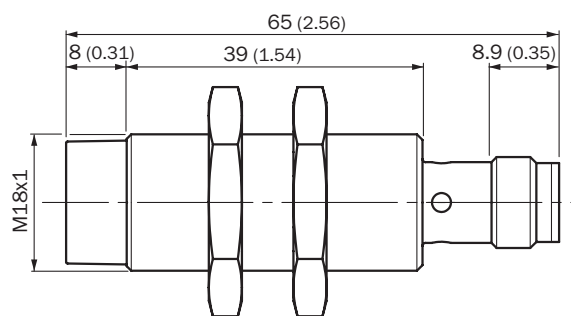
### Response diagram

Response diagram










### Dimensional drawing (Dimensions in mm (inch))




IMF18, non flush




Recommended accessories

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

	Brief description	Type	Part no.
Universal bar clamp systems			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
Mounting brackets and plates			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
Others			
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 2 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Connection systems:</b> Flying leads</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-G02MRN	6058291
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Connection systems:</b> Flying leads</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-G05MRN	6058476
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 2 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Connection systems:</b> Flying leads</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-W02MRN	6058474
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Connection systems:</b> Flying leads</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-W05MRN	6058477

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 2 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded, LED function display</li> <li>• <b>Connection systems:</b> Flying leads</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-L02MRN	6058482
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded, LED function display</li> <li>• <b>Connection systems:</b> Flying leads</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-L05MRN	6058483
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 2 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-G02MRN	6058499
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-G05MRN	6058500
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 2 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-B02MRN	6058502
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-B05MRN	6058503

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 20 m, 4-wire, PP</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li>• <b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	YF2AP4-020PA2M2AP4	2143765

### Recommended services

Additional services → [www.sick.com/IMF](http://www.sick.com/IMF)

	Type	Part no.
Function Block Factory		
<ul style="list-style-type: none"> <li>• <b>Description:</b> The Function Block Factory supports common programmable logic controllers (PLCs) from various manufacturers, such as Siemens, Beckhoff, Rockwell Automation and B&amp;R. More information on the FBF can be found <a _blank"="" href="https://fbf.cloud.sick.com target=">here</a>.</li> <li>• <b>Note:</b> You can configure your function block at <a _blank"="" href="https://fbf.cloud.sick.com target=">Function Block Factory</a>. As a login please use your SICK ID.</li> </ul>	Function Block Factory	On request



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)