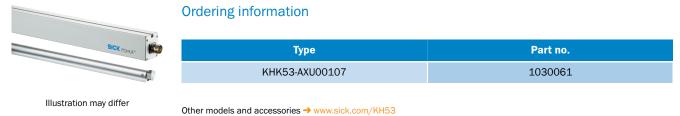


**MAGNETIC LINEAR ENCODERS** 



MAGNETIC LINEAR ENCODERS



CE

## Detailed technical data

#### Safety-related parameters

$MTTF_{D}$ (mean time to dangerous failure)	40 years (EN ISO 13849) <sup>1)</sup>
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<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

#### Performance

Measuring range	0 m 107 m
Resolution	0.1 mm
Traversing speed	6.6 m/s <sup>1)</sup>
Repeatability	0.3 mm
Measurement accuracy	$\pm$ 1000 + ME (Tu-25 °C) Tk $\mu$ m <sup>2)</sup>

<sup>1)</sup> If the max. traversing speed is exceeded or if the measuring elements are left, the corresponding error message is triggered (with SSI: FF FE hex).

 $^{2)}$  If a positional tolerance of  $\pm 1$  mm is observed relative to the nominal distance in the N and Y directions within a measuring element relative to the starting point of this element ME = length of measuring element Tu = ambient temperature in °C. Tk = coefficient of thermal expansion (28 µm/°C/m).

#### Interfaces

Communication interface	SSI
Position forming time	+ 0.8 ms
Interface, digital serial	SSI, 24 Bit, gray
Interface for parametrization	RS-422 Default OFF Four wire transmission, asynchrony, full duplex Data format: 1 start bit, 8 data bits, 1 stop bit, no parity Data protocol: ASCII, Baud rate 9600 RS-422

#### Electrical data

Initialization time	2 s
Supply voltage	10 V 32 V
Current consumption	250 mA
Connection type	Cable, 12-wire, 10 m
MTTFd: mean time to dangerous failure	40 years (EN ISO 13849) <sup>1)</sup>

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

MAGNETIC LINEAR ENCODERS

## Mechanical data

Weight	2.7 kg
Length of measuring element	See calculation example
Position tolerance	± 10 mm, see positional tolerances diagram
Read head material	AIMgSiPbF28

### Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-4 $^{1)}$
Enclosure rating	IP66 (IEC 60529)
Operating temperature range	-20 °C +60 °C
Storage temperature range	-40 °C +85 °C
Resistance to shocks	30 g, 10 ms (DIN EN 60 068-2-27)
Resistance to vibration	10 g, 20 Hz 250 Hz (EN 60068-2-6)

 $^{\left( 1\right) }$  EMC according to the standards quoted is achieved if shielded cables are used.

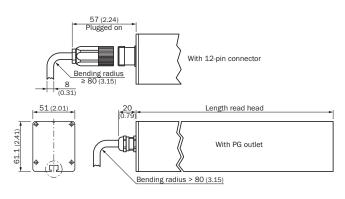
## Classifications

ECLASS 5.0	27270705
ECLASS 5.1.4	27270705
ECLASS 6.0	27270705
ECLASS 6.2	27270705
ECLASS 7.0	27270705
ECLASS 8.0	27270705
ECLASS 8.1	27270705
ECLASS 9.0	27270705
ECLASS 10.0	27270705
ECLASS 11.0	27270705
ECLASS 12.0	27274304
ETIM 5.0	EC002544
ETIM 6.0	EC002544
ETIM 7.0	EC002544
ETIM 8.0	EC002544
UNSPSC 16.0901	41111613

MAGNETIC LINEAR ENCODERS

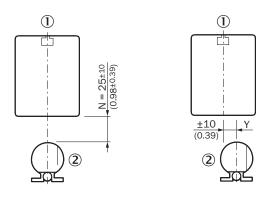
#### Dimensional drawing (Dimensions in mm (inch))

SSI read head



#### **Position tolerance**

KH53

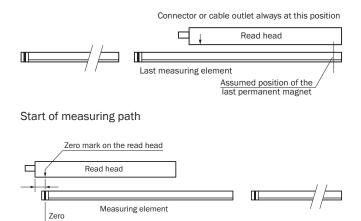


#### All dimensions in mm (inch)

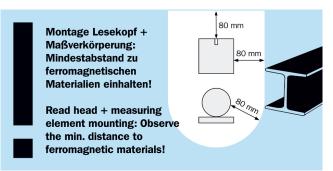
The operating reliability and accuracy of the measuring system depends on (amongst other things) compliance with the position tolerances. Magnetic or magnetizable materials are not permitted within 80 mm of the encoder or the measuring element. ① Read head

② Measuring element

End of measurement path



## Assembly note



Only use non ferro-magnetic materials for the assembly base of the read head. A separation distance of 80 mm must be observed for ferro-magnetic materials (e.g., iron).

## Length of measuring element

#### KH53 SSI

Length of measuring element incl. separation					
Measring range up to	Read head length	Length of measuring ele- ment including distance	Mounting systems per mea- suring element (suggestion)		
39.90 m	0.866 m	2.304 m Identification letters A1 $\leq$ A18	4 clamp holders or 8 mounting brackets		
107.40 m	1.051 m	1.8688 m Identification letters B1 ≤ B58	3 clamp holders or 6 mounting brackets		
351.20 m	1.376 m	2.5088 m Identification letters C1 $\leq$ C141	4 clamp holders or 8 mounting brackets		
1676.40 m	2.026 m	1.9072  m Identification letters D1 $\leq$ D880	3 clamp holders or 6 mounting brackets		
The dimensions given are slightly rounded.					

#### **Recommended accessories**

Other models and accessories -> www.sick.com/KH53

	Brief description	Туре	Part no.		
Programming	Programming and configuration tools				
	Programming tool for ATM60, ATM90, and KH53	PGT-01-S	1030111		
Mounting brackets and plates					
	Mounting bracket for KH53 measuring elements, without mounting hardware for the background	BEF-WK-KHT53	2029159		

MAGNETIC LINEAR ENCODERS

	Brief description	Туре	Part no.	
Terminal and alignment brackets				
	Spacer for KHT53, without mounting hardware for the background	BEF-KHA-KHT53	2042468	
Others				
->-	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, RS-422, TTL, HTL</li> <li>Cable: 1.5 m, 12-wire, PUR, halogen-free</li> <li>Description: SSI, RS-422, TTL, HTL, shielded</li> </ul>	DOL-2312- G1M5MA1	2029200	
->-	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, RS-422, TTL, HTL</li> <li>Cable: 3 m, 12-wire, PUR, halogen-free</li> <li>Description: SSI, RS-422, TTL, HTL, shielded</li> </ul>	DOL-2312- GO3MMA1	2029201	
->-	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, RS-422, TTL, HTL</li> <li>Cable: 5 m, 12-wire, PUR, halogen-free</li> <li>Description: SSI, RS-422, TTL, HTL, shielded</li> </ul>	DOL-2312- G05MMA1	2029202	
->-	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, RS-422</li> <li>Cable: 20 m, 12-wire, PUR, halogen-free</li> <li>Description: SSI, RS-422, shielded</li> </ul>	DOL-2312- G20MMA1	2029204	
->-	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, RS-422</li> <li>Cable: 30 m, 12-wire, PUR, halogen-free</li> <li>Description: SSI, RS-422, shielded</li> </ul>	DOL-2312- G30MMA1	2029205	
/	<ul> <li>Connection type head A: Flying leads</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, Incremental</li> <li>Items supplied: By the meter</li> <li>Cable: 12-wire, PUR, halogen-free</li> <li>Description: SSI, Incremental, shielded</li> </ul>	LTG-2512-MW	6027531	
1	<ul> <li>Connection type head A: Flying leads</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, TTL, HTL, Incremental</li> <li>Items supplied: By the meter</li> <li>Cable: 12-wire, UV and saltwater-resistant, PUR, halogen-free</li> <li>Description: SSI, TTL, HTL, Incremental, shielded, Head A: cable Head B: cable Cable: suitable for drag chain, PUR, halogen-free, shielded, UV and saltwater resistant, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 2 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	LTG-2612-MW	6028516	
	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight, A-coded</li> <li>Signal type: HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>Description: HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm 10.5 mm Head B: Operating temperature: -20 °C +130 °C</li> <li>Connection systems: Solder connection</li> </ul>	DOS-2312-G	6027538	
	<ul> <li>Connection type head A: Male connector, M23, 12-pin, straight, A-coded</li> <li>Signal type: HIPERFACE<sup>®</sup>, SSI, Incremental, RS-422</li> <li>Description: HIPERFACE<sup>®</sup>, SSI, Incremental, RS-422, shielded, M23 male connector</li> <li>Connection systems: Solder connection</li> </ul>	STE-2312-G	6027537	

# KHK53-AXU00107 | KH53 MAGNETIC LINEAR ENCODERS

	Brief description	Туре	Part no.
(H <sup>in</sup> to)	<ul> <li>Connection type head A: Female connector, M23, 12-pin, angled, A-coded</li> <li>Signal type: HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>Description: HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, angled, shielded, for cable diameter 4.2 mm 6.6 mm Head B: - Operating temperature: -20 °C +130 °C</li> <li>Connection systems: Solder connection</li> </ul>	DOS-2312-W01	2072580
-	<ul> <li>Connection type head A: Female connector, M23, 12-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, RS-422, TTL, HTL</li> <li>Cable: 10 m, 12-wire, PUR, halogen-free</li> <li>Description: SSI, RS-422, TTL, HTL, shielded</li> </ul>	DOL-2312- G10MMA1	2029203
	<ul> <li>Connection type head A: Female connector, M23, 9-pin, straight, A-coded</li> <li>Signal type: HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>Description: HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 9-pin, straight, shielded, for cable diameter 5.5 mm 10.5 mm Head B: Operating temperature: -20 °C +130 °C</li> <li>Connection systems: Solder connection</li> </ul>	DOS-2309-G	6028533
Magnetic linear encoders			
	<ul> <li>System part: Mounting gauge</li> <li>Measuring range: 0 m 107 m</li> </ul>	KHM53-XXX00107	1030067
	<ul> <li>System part: Measuring element</li> <li>Measuring range: 0 m 107 m</li> <li>Code type: Coded</li> </ul>	KHT53-XXX00107	1030065
	<ul> <li>System part: Measuring element</li> <li>Measuring range: 0 m 107 m</li> <li>Code type: Universal configurable</li> </ul>	KHU53-XXX00107	1030066

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Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

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Online data sheet

