



# MQCS-2000

MQCS

QUALITY CONTROL SYSTEMS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	Part no.
MQCS-2000	1113500

Other models and accessories → [www.sick.com/MQCS](http://www.sick.com/MQCS)



### Detailed technical data

#### Features

<b>Task</b>	Empty mold detection
<b>Laser class</b>	2M
<b>Covered conveyor width</b>	1,200 mm

#### Mechanics/electronics

<b>Dimensions, system (L x W x H)</b>	686 mm x 308 mm x 627 mm
<b>Enclosure rating</b>	IP56
<b>Supply voltage</b>	24 V DC
<b>Fixing</b>	Cabinet for wall mounting
<b>Housing color</b>	Silver
<b>Housing material</b>	Stainless steel

#### Performance

<b>Throughput speed</b>	≤ 2 m/s
<b>Throughput</b>	30 molds / min

#### Interfaces

<b>Ethernet</b>	✓
<b>Switching inputs</b>	✓ (8)
<b>Switching outputs</b>	✓ (8)
<b>Export data format</b>	XML
<b>Configuration interface</b>	Ethernet
<b>Operator interface</b>	12" capacitive touch display

#### Ambient data

<b>Ambient temperature, operation</b>	+10 °C ... +45 °C
<b>Ambient temperature, storage</b>	-20 °C ... +70 °C
<b>Permissible relative humidity</b>	5 % ... 90 % RH nicht kondensierend
<b>Electromagnetic compatibility (EMC)</b>	EN IEC 61000-6-4:2019-09, EN IEC 61000-6-2:2019-02

#### General notes

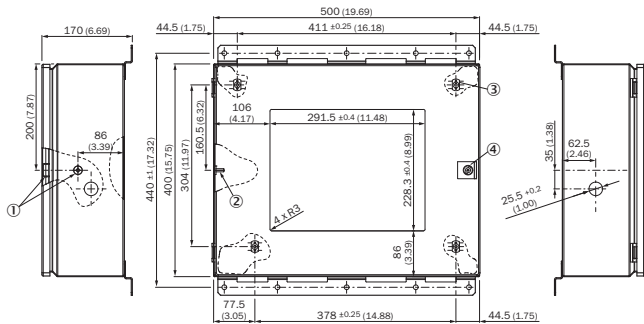
<b>Items supplied</b>	Cabinet with integrated display Application Processing Unit (APU)
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	Clamps and wiring Other system components necessary
<b>Smallest height threshold above the container floor</b>	≥ 1.5 mm

Classifications

<b>ECLASS 5.0</b>	27280190
<b>ECLASS 5.1.4</b>	27280190
<b>ECLASS 6.0</b>	27280190
<b>ECLASS 6.2</b>	27280190
<b>ECLASS 7.0</b>	27280190
<b>ECLASS 8.0</b>	27280190
<b>ECLASS 8.1</b>	27280190
<b>ECLASS 9.0</b>	27280190
<b>ECLASS 10.0</b>	27289090
<b>ECLASS 11.0</b>	27289090
<b>ECLASS 12.0</b>	27289090

Dimensional drawing (Dimensions in mm (inch))



- ① Earth connection (acc. to VDE-0100, Part 410), specification: See manufacturer's drawing
- ② Earth connection (acc. to VDE-0100, Part 410), specification: See manufacturer's drawing
- ③ 4 x nut plate (M5) for the mounting plate, welded or riveted
- ④ Lock for double bit key, counterclockwise OPENING direction

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)