



# WF80-60B41CA00

WF

**FORK SENSORS**

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
WF80-60B41CA00	6058606

Other models and accessories → [www.sick.com/WF](http://www.sick.com/WF)

### Detailed technical data

#### Features

<b>Functional principle</b>	Optical detection principle
<b>Dimensions (W x H x D)</b>	10 mm x 110 mm x 74 mm
<b>Fork width</b>	80 mm
<b>Fork depth</b>	59 mm
<b>Minimum detectable object (MDO)</b>	0.2 mm
<b>Label detection</b>	✓
<b>Adjustment</b>	Teach-in button, cable (Teach-in, sensitivity, light/dark switching, key lock, Teach-in dynamic)
<b>Teach-in mode</b>	1-point teach-in 2-point teach-in Teach-in dynamic
<b>Output function</b>	Light/darkswitching, selectable via button

#### Mechanics/electronics

<b>Current consumption</b>	20 mA <sup>1)</sup>
<b>Stability of response time</b>	± 20 µs
<b>Jitter</b>	17 µs
<b>Switching output</b>	Push-pull: PNP/NPN
<b>Switching output (voltage)</b>	Push-pull: PNP/NPN High = $U_V - < 2 V$ /Low: ≤ 2 V
<b>Switching mode</b>	Light/dark switching
<b>Output current <math>I_{max}</math></b>	100 mA
<b>Input, teach-in (ET)</b>	Teach: $U > 5 V \dots < U_V$ Run: $U < 4 V$

<sup>1)</sup> Without load.

<sup>2)</sup> Depending on fork width.

<b>Initialization time</b>	40 ms
<b>Time delay</b>	Switch-off delay, 0 ms / 8 ms / 16 ms / 32 ms / 65 ms / 130 ms / 260 ms / 520 ms, adjustable via IO-Link (0 ms = default)
<b>Connection type</b>	Male connector M8, 4-pin
<b>Circuit protection</b>	U <sub>V</sub> connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
<b>Enclosure rating</b>	IP65
<b>Weight</b>	Approx. 36 g ... 160 g <sup>2)</sup>
<b>Housing material</b>	Aluminum

<sup>1)</sup> Without load.

<sup>2)</sup> Depending on fork width.

### Safety-related parameters

<b>MTTF<sub>D</sub></b>	97 years
<b>DC<sub>avg</sub></b>	0 %

### Communication interface

<b>IO-Link</b>	✓, IO-Link V1.1
VendorID	26
DeviceID HEX	8000AE
DeviceID DEC	8388782
<b>Cycle time</b>	2.3 ms
<b>Process data structure A</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = switching signal Q <sub>L2</sub> Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 15 = empty
<b>Process data structure B</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = Quality of Run Alarm Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 15 = empty
<b>Process data structure C</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = switching signal Q <sub>L2</sub> Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 5 = empty Bit 6 ... 15 = measuring value
<b>Process data structure D</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = Quality of Run Alarm Bit 2 = not used Bit 3 = Teach busy Bit 4 ... 5 = empty Bit 6 ... 15 = measuring value

### Ambient data

<b>Shock load</b>	According to EN 60068-2-27
<b>UL File No.</b>	NRKH.E191603

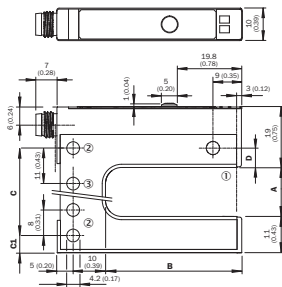
### Smart Task

<b>Smart Task name</b>	Base logics
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Classifications

<b>ECLASS 5.0</b>	27270909
<b>ECLASS 5.1.4</b>	27270909
<b>ECLASS 6.0</b>	27270909
<b>ECLASS 6.2</b>	27270909
<b>ECLASS 7.0</b>	27270909
<b>ECLASS 8.0</b>	27270909
<b>ECLASS 8.1</b>	27270909
<b>ECLASS 9.0</b>	27270909
<b>ECLASS 10.0</b>	27270909
<b>ECLASS 11.0</b>	27270909
<b>ECLASS 12.0</b>	27270909
<b>ETIM 5.0</b>	EC002720
<b>ETIM 6.0</b>	EC002720
<b>ETIM 7.0</b>	EC002720
<b>ETIM 8.0</b>	EC002720
<b>UNSPSC 16.0901</b>	39121528

Dimensional drawing (Dimensions in mm (inch))

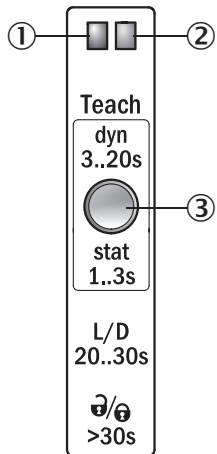


Dimensions in mm (inch)

	A	B	C	Cl	D
	Gabelbreite/Fork width	Gabeltiefe/Fork depth			
WF2	2 (0.08)	42/99/95 (1.65/2.32/3.74)	14 (0.55)	5 (0.20)	6 (0.24)
WF5	5 (0.20)	42/99/95 (1.65/2.32/3.74)	14 (0.55)	6.5 (0.26)	4.5 (0.17)
WF15	15 (0.59)	42/99/95 (1.65/2.32/3.74)	27 (1.06)	9 (0.20)	6 (0.24)
WF30	30 (1.18)	42/99/95 (1.65/2.32/3.74)	42 (1.65)	5 (0.20)	6 (0.24)
WF50	50 (1.97)	42/99/95 (1.65/2.32/3.74)	51 (2.01)	16 (0.63)	6 (0.24)
WF80	80 (3.15)	42/99/95 (1.65/2.32/3.74)	81 (3.19)	16 (0.63)	6 (0.24)
WF120	120 (4.72)	42/99/95 (1.65/2.32/3.74)	121 (4.76)	16 (0.63)	6 (0.24)

## Adjustments

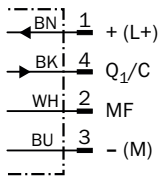
Adjustment: teach-in via Teach-in button (WFxx-B41Cxx)



- ① Function signal indicator (yellow), switching output
- ② Function signal indicator (green)
- ③ Teach-in button and function button

## Connection diagram

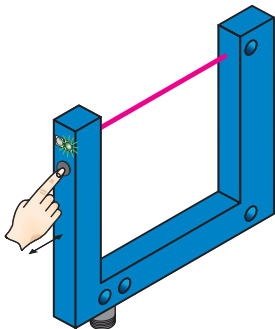
Cd-273



### Concept of operation

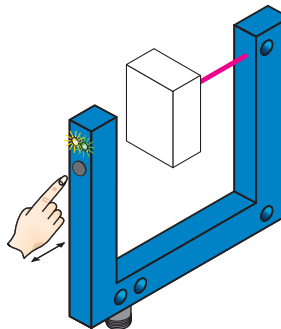
Teach-in via Teach-in button (WFxx-B41Cxx)

#### 1. Start teach-in: Position the background or object between the fork



Press the teach-in button for 3 - 20 s. With the pushbutton pressed down, move several objects with carrier material (label objects to be detected) through the sensor. The yellow LED flashes at 3 Hz during the teach-in procedure. Recommendation: Move at least 3 objects through the sensor.

#### 2. End teach-in:



Release the teach-in button for < 20 s. If teach-in is successful, the function indicator (yellow LED) directly indicates the output state of the sensor. The switching threshold is now optimally set between background and object. The best possible operational safety is provided.

### Note

#### Fine adjustment

In order to obtain a higher operating reserve, a fine adjustment can be carried out after successful teach-in. For this purpose, the switching threshold is set close to the taught-in object. The teach-in button must be pressed and released within 10 s of successful teach-in. Successful setting is signaled by flashing twice at 1 Hz.

#### Light/dark switching


- You can change between light switching and dark switching by pressing the teach-in button for 20 - 30 s.






#### Pushbutton lock

- The device can be locked against unintended operation by pressing the teach-in button for > 30 s. The device can be unlocked by pressing the teach-in button again for > 30 s.

### Recommended accessories

Other models and accessories → [www.sick.com/WF](http://www.sick.com/WF)

	Brief description	Type	Part no.
Connection modules			
	IO-Link V1.1 Class A port, USB2.0 port, optional external power supply 24V / 1A	IOLA2US-01101 (SiLink2 Master)	1061790

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Male connector, M8, 4-pin, straight, A-coded</li> <li>• <b>Description:</b> Unshielded</li> <li>• <b>Connection systems:</b> Screw-type terminals</li> <li>• <b>Permitted cross-section:</b> 0.14 mm<sup>2</sup> ... 0.5 mm<sup>2</sup></li> </ul>	STE-0804-G	6037323
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PVC</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Application:</b> Zones with chemicals</li> </ul>	YF8U14-050VA3XLEAX	2095889
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li>• <b>Connection type head B:</b> Male connector, M12, 4-pin, straight, A-coded</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 5 m, 4-wire, PVC</li> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Application:</b> Zones with chemicals</li> </ul>	YF8U14-050VA3M2A14	2096609
Sensor Integration Gateway			
	<ul style="list-style-type: none"> <li>• <b>Further functions:</b> Web server integrated, USB connection for easy configuration of the SIG200 Sensor Integration Gateway with SOPAS ET, the engineering tool from SICK, logic editor is available for easy configuration of logic functions</li> <li>• <b>Connection CONFIG:</b> 1 x M8, 4-pin female connector, USB 2.0 (USB-A)</li> <li>• <b>Logic editor:</b> yes</li> <li>• <b>Communication interface:</b> IO-Link, USB, Ethernet, PROFINET, REST API</li> <li>• <b>Product category:</b> IO-Link Master</li> </ul>	SIG200-0A0412200	1089794
	<ul style="list-style-type: none"> <li>• <b>Further functions:</b> Web server integrated, USB connection for easy configuration of the SIG200 Sensor Integration Gateway with SOPAS ET, the engineering tool from SICK, logic editor is available for easy configuration of logic functions</li> <li>• <b>Connection CONFIG:</b> 1 x M8, 4-pin female connector, USB 2.0 (USB-A)</li> <li>• <b>Logic editor:</b> yes</li> <li>• <b>Communication interface:</b> IO-Link, USB, Ethernet, REST API</li> <li>• <b>Product category:</b> IO-Link Master</li> </ul>	SIG200-0A0G12200	1102605

## Recommended services

Additional services → [www.sick.com/WF](http://www.sick.com/WF)

	Type	Part no.
Function Block Factory		
<ul style="list-style-type: none"> <li>• <b>Description:</b> The Function Block Factory supports common programmable logic controllers (PLCs) from various manufacturers, such as Siemens, Beckhoff, Rockwell Automation and B&amp;R. More information on the FBF can be found <a _blank"="" href="https://fbf.cloud.sick.com target=">here</a>.</li> <li>• <b>Note:</b> You can configure your function block at <a _blank"="" href="https://fbf.cloud.sick.com target=">Function Block Factory</a>. As a login please use your SICK ID.</li> </ul>	Function Block Factory	On request

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)